



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PC250-700
Job Sheet 179782



5083224

Part No: PC250-700

Job Qty: 1 ea

Part Name: Lever Arm



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/21/18

Job Tracking No:

Due Date: 6/26/18

Created By: Linda Lacelle

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		6/26/18	0.00	0.00	Start Up Small Fab-4		
130	Outsource	1 pcs		6/26/18			GRO002-VC		AT 18-6-22
140	Packaging	1 pcs		6/26/18	0.00	0.00	Packaging2		AT 18-6-22
150	QC	1 pcs		6/26/18	0.00	0.00	QC6		38
160	Packaging	1 pcs		6/26/18	0.00	0.00	Packaging3-2		9-89
170	QC21-FG	1 Ea		6/26/18	0.00	0.00	QC21		21 JUL 10 2018

Part Op 130 - -Issue P/O to Groupe Altech: P/O 040308 -Nickel plate, QQ-N-290, Class 2, Grade C -Nickel Plate
Descriptions: .0004-.0006 - Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
PC250-700P	Lever Arm	1 pcs (1 ea)	90-Start up Operation	5029376

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	PC250-700P	1	2	0

Part Specifications

Specifications could not be found.

Plex 6/21/18 1:17 PM dart.lacelle.linda

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	 Container No: S083224 Part: PC250-700 Job No: 179782 Serial No/Batch: S083224 Revision: 2 Inspector: _____ Exp Date: _____ Instructions: _____ AGAINST DEPARTMENT/PROCESS Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com																																																																
Date : _____	Step #: _____	Description Work Order Deviation Completed By _____ nd / Supervisor al Verification _____ A Coordinator approval _____ gineering ☐ Quality ☐ Other ☐ (SI042) Approval _____ ned Wrong e Dimensions nder tolerance correct st/Missing oved g d turning Sequence																																																																
<table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th colspan="4" style="text-align: left; padding: 5px;">Root Cause</th> </tr> </thead> <tbody> <tr> <td style="width: 15%;">Environment</td> <td style="width: 10%;">☐</td> <td style="width: 15%;">No Re-verification</td> <td style="width: 10%;">☐</td> </tr> <tr> <td>Design</td> <td>☐</td> <td>Operator</td> <td>☐</td> </tr> <tr> <td>Doc/Data</td> <td>☐</td> <td>Offset/Setup</td> <td>☐</td> </tr> <tr> <td>Equip/Tooling</td> <td>☐</td> <td>Supplier</td> <td>☐</td> </tr> <tr> <td>Handling/Pre</td> <td>☐</td> <td>Training</td> <td>☐</td> </tr> <tr> <td>Material</td> <td>☐</td> <td>Use for Testing</td> <td>☐</td> </tr> <tr> <td>Internal Transport</td> <td>☐</td> <td>Poor Information</td> <td>☐</td> </tr> <tr> <td>Tribal Knowledge</td> <td>☐</td> <td>Rushing</td> <td>☐</td> </tr> <tr> <td>LOA</td> <td>☐</td> <td>Product Improvement</td> <td>☐</td> </tr> <tr> <td>Substation</td> <td>☐</td> <td>Process Improvement</td> <td>☐</td> </tr> <tr> <td>Past Expiry Date</td> <td>☐</td> <td>Manufacturing Process</td> <td>☐</td> </tr> <tr> <td>Misidentified</td> <td>☐</td> <td>Past Due</td> <td>☐</td> </tr> <tr> <td colspan="4" style="text-align: left; padding: 5px;"> Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ </td> </tr> <tr> <td colspan="4" style="text-align: left; padding: 5px;"> Temperature ☐ Set-up ☐ BOM/Rout ☐ Broken/Da ☐ Inspection ☐ Contamina ☐ Countersin ☐ Cut Too Sh ☐ Instruction: ☐ Drill Holes ☐ </td> </tr> <tr> <td colspan="4" style="text-align: left; padding: 5px;">OTHER : _____</td> </tr> </tbody> </table>			Root Cause				Environment	☐	No Re-verification	☐	Design	☐	Operator	☐	Doc/Data	☐	Offset/Setup	☐	Equip/Tooling	☐	Supplier	☐	Handling/Pre	☐	Training	☐	Material	☐	Use for Testing	☐	Internal Transport	☐	Poor Information	☐	Tribal Knowledge	☐	Rushing	☐	LOA	☐	Product Improvement	☐	Substation	☐	Process Improvement	☐	Past Expiry Date	☐	Manufacturing Process	☐	Misidentified	☐	Past Due	☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐				Temperature ☐ Set-up ☐ BOM/Rout ☐ Broken/Da ☐ Inspection ☐ Contamina ☐ Countersin ☐ Cut Too Sh ☐ Instruction: ☐ Drill Holes ☐				OTHER : _____			
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Hawkesbury, ON
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Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040308**

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO040308
PO Date: 6/22/18
Due Date: 7/4/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pynt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	176842	C60-OH	C-Series Remote Hook 6,000 lbs Lift Capacity -Issue P/O to Groupe Altech: P/O _____ - Strip -Nickel plate, QQ-N-290, Class 2, Grade E or F -Nickel Plate .0004- .0006 -Bake after plating -Certificate of Conformity is required	Firmed	7/4/18	1 pcs	0 pcs	1 pcs	\$150.00/pcs	\$150.00
2	176991	C10-OH	C-Series Remote Hook 10,000 lbs Lift Capacity -Issue P/O to Groupe Altech: P/O _____ - Strip -Nickel plate, QQ-N-290, Class 2, Grade E or F -Nickel Plate .0004- .0006 -Bake after plating -Certificate of Conformity is required	Firmed	7/4/18	1 pcs	0 pcs	1 pcs	\$75.00/pcs	\$75.00
	176989			Firmed	7/4/18	1 pcs	0 pcs	1 pcs	\$75.00/pcs	\$75.00
Sub Total:						2	0	2		\$150.00



Certificat de Conformité / Certificate of Compliance

(010559-2)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

010559- 2

Livré à / Ship to

DART AEROSPACE LTD

1270 ABERDEEN STREET

HAWKESBURY, ON, K6A1K7

CANADA

Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD

1270 ABERDEEN STREET

HAWKESBURY, ON, K6A1K7

CANADA

BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
06-Jul-2018		Jessie Boisvert		040308				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
4	PC250-700 Rev.	PC250-700 01 -E-NIC STEEL 200 [E-NICKEL STEEL 200] QQ-N-290 CLASS 2 GRADE E OR F 0.0004 TO 0.0006 THICK BAKE AFTER PLATING	E-NICKEL-200 CH	1	1	0	0	0
5	C10-10-1 Rev.	C10-10-1 01 -E-NIC STEEL 200 [E-NICKEL STEEL 200] QQ-N-290 CLASS 2 GRADE E OR F 0.0004 TO 0.0006 THICK BAKE AFTER PLATING	E-NICKEL STEEL CH	4	4	0	0	0
7	PC250-600 Rev.	PC250-600 01 -E-NIC STEEL 200 [E-NICKEL STEEL 200] QQ-N-290 CLASS 2 GRADE E OR F 0.0004 TO 0.0006 THICK BAKE AFTER PLATING	E-NICKEL STEEL CH	1	1	0	0	0

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Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness
Inspecteur Qualité
Quality Inspector
Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.

Items											
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price	
3	177399	C45-K-OH	C-Series Remote Hook 4,500 lbs Lift Capacity - Keeperless -Issue P/O to Groupe Altech: P/O _____ - Strip -Nickel plate, QQ-N-290, Class 2, Grade E or F -Nickel Plate .0004- .0006 -Bake after plating -Certificate of Conformity is required	Firmed	7/4/18	1 pcs	0 pcs	1 pcs	\$150.00/pcs	\$150.00	
4	179782	PC250-700	-Issue P/O to Groupe Altech: P/O _____ -Nickel plate, QQ-N-290, Class 2, Grade C -Nickel Plate .0004-.0006 - Certificate of Conformity is required	Firmed	7/4/18	1 pcs ✓	0 pcs 1x	1 pcs	\$225.00/pcs A18607/10	\$225.00	
5	R179783	C10-10-1	Actuator Shaft -Issue P/O to Groupe Altech: P/O _____ -Nickel plate, QQ-N-290, Class 2, Grade E or F -Nickel Plate .0004- .0006 -Bake after plating -Certificate of Conformity is required -Issue P/O to Groupe Altech: P/O _____ -Nickel plate, QQ-N-290, Class 2, Grade E or F -Nickel Plate .0004- .0006 -Bake after plating -Certificate of Conformity is required -Issue P/O to Groupe Altech: P/O _____ -Nickel plate, QQ-N-290, Class 2, Grade E or F -Nickel Plate .0004- .0006 -Bake after plating -Certificate of Conformity is required	Firmed	7/4/18	4 pcs	0 pcs	4 pcs	\$37.50/pcs	\$150.00	
6	179831	RBW6305G02831-3G	Tool, Main Gear Box Upper Fitting Replacement -Issue P/O to GROUPE ALTECH: P/O _____ Zinc plate, ASTM B633 TYPE 2 SC2 -Color yellow -Material type; 1018 -Certificate of Conformity is required	Firmed	7/4/18	2 pcs	0 pcs	2 pcs	\$45.00/pcs 2x Cind 18.07.03	\$90.00	

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